

57460 Dewitt Street **=** Elkhart, Indiana 46517-1078 Phone (574) 293-9096 **=** Fax (574) 294-3450 800-628-2957 **=** Web site: **www.rpiroyaledge.com**



ROYAL EDGE EPDM LIMITED MEMBRANE ONLY WARRANTY NO: 00000

Buil	ding Address	:	Street		City	State	Zip
Buil	ding Owner:					_ Square Feet:	
Job	Completion I	Date:		System Applie	ed: Fully Adhered	☐ Mechanically Attach	ned Ballasted
Warı	ranty Term:	Black	.060 🗌 30 y	vears In Seam Batt vears Fully Adhere vears Fully Adhere	d System	Black .045 20 year Black .090 40 year nurate/Barrier Board Ass	rs
	•		-		rants to the Building Owner (Owner		
If upon or repla	the Membra R.P.I.'s design inspection by R.P.I.: (accement of the defection unufacturing defect R.F.	ne itself will not on gn specifications a (1) the <i>Royal Edg</i> we Membrane; (2) P.I.'s liability and	deteriorate to the point of and maintained according e EPDM Membrane evide the Royal Edge EPDM Nowner's remedies are lime e determined solely by R.	failure during the warranty pe to the Royal Edge Membrane ences manufacturing defects at Membrane proves to have deter ited, at R.P.I.'s option, to R.P.I. P.I.	Rubber Roofing Care and Maintenar the time of installation, R.P.I.'s liabi iorated to the point of failure within 's providing repair material for the or	to the elements or any manufacturing defe nce Procedures set forth on the reverse sid- ility and owner's remedies are limited at R the warranty period as a result of ordinary minal Membrane to be applied towards the	e of this Warranty. P.I.'s option to the repair and/ exposure to the elements or
					LUSIONS LIMITA		
	at R.P.I.'s address list investigation, R.P.I. do as set forth in paragra owner. Failure by own NOTE: If the expense reason	ed above or any of the third the ph 2 herein above oner to pay for these leak is determined by which if the overable manner with able manner with the overable manner with	other address of which or leak is caused by a defect. Should the investigation e costs shall render this very by R.P.I. to be outside where properly makes within a reasonable time sl	wner is notified hereafter. By tin and/or deterioration to the n reveal that the leak is caused varranty null and void. the scope of this warranty. Il permit this warranty to rei hall render this warranty po	so notifying R.P.I. the owner authori point of failure of the membrane the by something other than the aforeme R.P.I. shall advise the owner of the main in effect for the unexpired po- ll and void.	roust notice R.P.I. in orthing by certified izes R.P.I. or its designee to investigate the owner scole and reclusive remedy and Rentioned causes investigation and repair court to a distance of the extent of repairs require the owner to be a distanced by the owner to the court of the court of the owner to the court of the court of the owner to the court of the court of the owner to the court of the court of the court of the owner to the court of the court o	e cause of the leak. If upon .P.I.'s liability shall be limited osts shall be paid by the ed to be made at the owners o make these repairs in a
	bonding adhesives, sp	licing adhesives,	seam tape, primer/wash,	lap caulk, Hexaprene pourable	sealer, water cut off mastic, terminat	pals which make up the roofing system inc tion bars, fasteners, uncured flashing mem	brane, prefabricated pipe
3.	boots, walk way pads	, prefabricated dra bligation under the	ain sleeves, one-way mois	sture vents, batten bars, hexael	een, insulation, and insulation fasten	ers and/or any failure associated with thos resentative and/or the installer/applicator h	e materials.
4.	R.P.I. shall have no ob (a) Natural disa wars, civil d compatible v	oligation hereund sters or unusual n isobedience; defe	er if any defect or deterior atural phenomena includi cts in the underlying mate betroleum based products	ration of the membrane is causing but not limited to lightning erial or structure; moisture con	ed by any of the following: , gales, hail, hurricanes, tornadoes, ea densation; engineering or structural f	arthquakes, acts of God, negligent acciden flaws in building design; usage or spillage ings on the roofing system; and /or holes,	ts, misuse, fire, vandalism, of material or substance not
	Membrane F	Rubber Roofing C	are and Maintenance Pro	cedures outlined on the revers	of this warranty.	o include without limitation compliance w	ith the Royal Edge EPDM
	(d) Failure of th	e owner to compl	y with every condition, ex	clusion or limitation herein.	sign specifications for installation.		
5. 6.	During the warranty p	period R.P.I., its	gents and/or employees s	half have free access to the roo	f during regular business hours. of its right to enforce any of the term	ns at any later time	
7.	R.P.I. has no responsi Roofing Membrane to	bility for any mat the owner's roof	ter related to the design, of or roof deck. The utilization	engineering or condition of the	Building Owner's existing roof and/	or roof deck or the compatibility or adapta ptability to the owner's building shall be th	ability of its <i>Royal Edge</i> ne sole determination of the
					n specifications, R.P.I.'s obligations		
				nty exceed or extend beyond spirit	e. repair, replacement, or credit) if an pecified warranty period.	y is warranted in a given situation.	
R.P.I. I	DOES NOT WARRA	NT PRODUCTS	S INCORPORATED OF		ALLATION WHICH IT HAS NOT	SUPPLIED. R.P.I. SPECIFICALLY D ED BY OR CAUSED BY, PRODUCTS	
LIMIT EXCL	TATION WARRANT USIVE REMEDY AC	IES OF FITNES GAINST R.P.I. A	S FOR A PARTICULA ND R.P.I. SHALL NOT	R PURPOSE OR THING O	R OF MERCHANTABILITY. THI CIDENTAL CONSEQUENTIAL S	ORAL EXPRESS OR IMPLIED INCLU S LIMITED WARRANTY SHALL BE PECIAL OR OTHER DAMAGES INC	THE OWNERS SOLE AND
WHO	M AUTHORITY HAS	S BEEN DELEC	SATED IN WRITING. N		UTOR, OR REPRESENTATIVE,	SIGNED BY THE PRESIDENT OF R.I NOR ANY INSTALLER/APPLICATO	
Building Owner or Designate Signature: Owner or Designate signature required to initiate warranty. (see reverse for mailing address).						Date:	
			NTERNATIO				
By:	Jack M	1. Bow	vski		Applicator:		
Title	e: Pr	esident			Distributor :		
© R.	/ P.I., Inc. 1999					Royal Edge EF	DM MOW Rev. 2/13





ROYAL EDGE EPDM MEMBRANE RUBBER ROOFING CARE AND MAINTENANCE PROCEDURES

CONGRATULATIONS on your purchase of an R.P.I. Royal Edge EPDM Membrane Roof. Your roof is a valuable asset which must be properly maintained to ensure it performs as designed.

1. Ensure that the *Royal Edge* Membrane is not exposed to liquids such as solvents, greases, oils, and petroleum products. These products will adversely affect the membrane.

NOTE: Should the Royal Edge Membrane come in contact with any of these substances, immediately clean the area with membrane cleaner.

- 2. Ensure that ponding water (defined as 1/8" deep standing water on any area of the roof forty-eight (48) hours after it stops raining) is not allowed on the roof. Ponding water is a detriment to any flat roof and cannot be allowed to persist.
- 3. Ensure that all drain areas and drains are cleaned on a regular basis. This will allow for proper water runoff and avoid overloading the roof with ponding water.
- 4. Keep all counter flashing, metal work, drains, equipment, curbs and supports, and any other rooftop accessories functioning in conjunction with the roofing system properly maintained at all times. R.P.K encourages an annual roof inspection program be arranged with your applicator.
- 5. If there is to be foot traffic on the roof for any reason, on a regular basis (30 days of less in frequency), contact your applicator before proceeding for the installation of protective walk way pads.
- **6.** Caution all tradesmen servicing roof equipment that you have an EPDM Membrane roof, and that they should proceed accordingly.
- 7. Should there be an addition to the building, requiring a tie-in to the R.P.L. Royal Edge EPDM Membrane Roof, contact R.P.I. to ensure the tie-in is in accordance with R.P.I. specifications.

NOTE: Do not use roof cement for installation or repair of Royal Edge Membrane or flashing, as it contains petroleum products and can damage ERDM.

R.P.I. believes the foregoing procedures will assist you, the building owner, in maintaining a watertight roof and in obtaining the maximum return on your investment in R.P.I.'s Royal Edge EPDM Membrane Roof.

Owner or Designate signature required to initiate warranty.

Thank you for your assistance.

Submit signed copy within 30 days to:

Attn: Warranty Processing Department Roofing Products International, Inc. 57460 Dewitt Street Elkhart, IN 46517-1078