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TECHNICAL DATA SHEET

SALES NUMBER: LionGUARD Black Seam Adhesive LG-SA20

DESCRIPTION: Black Seam Adhesive is designed for use as a lap/seam splicing adhesive during the installation of EPDM membrane systems. Recommended application instructions are printed on the container label. **Meticulous care must be exercised prior to use of this product** in the preparation of the seams to be lapped or spliced. The use of Toluene Splice Wash is highly recommended along with the use of **Tape Primer** to properly prep the seams prior to splice. **This adhesive must be thoroughly mixed prior to and during use.** Use **Lap Caulk** after the seams have been spliced to protect the seams until total cure has been achieved.

COLOR: Black

VISCOSITY (cps): #4 @ 20 rpm=2500 cps

DENSITY (#/GAL.): 7.07#

% SOLIDS: 19.2

FLASH POINT (F): -25F TCC

BASE: Rubber and resin(s)

SOLVENT SYSTEM: Aromatics and aliphatic

CLEAN-UP SOLVENT: toluene

STORAGE: May be stored outside if covered to exclude water. The adhesive is moisture sensitive and should be used immediately after opening the container. The use of previously opened and stored adhesive is not recommended.

HAZARDS: Extremely flammable. Avoid repeated skin contact or the breathing of concentrated vapors. Use in well ventilated areas away from heat, sparks, fire flame and ignition sources. Vapors are heavier than air and may travel a considerable distance to an ignition source and flash back. Do not inhale vapors above TLV as listed on the MSDS.

FREIGHT CLASSIFICATION: UN1133, ADHESIVE, 3, PGII NMFC# 170060 CLASS 55

PACKAGING: 5 gallon, reike fitted pails or 1 gallon paint cans (4 gal/cs)