

ECHELON CABINETRY PRODUCT DISCLOSURE

Characteristics of Painted Finishes on Wood Cabinetry

Echelon Cabinetry™ selects the finest hardwoods suitable for the manufacturing of kitchen and bath cabinetry. Our machining, assembly, and finishing processes operate as a complete system to provide the highest quality of performance and appearance as demanded by the consumer. Our finishing materials and application methods utilize the latest coating technology and time tested techniques that consider the variables of wood, and environmental conditions in which our product is manufactured and ultimately used.

Wood of all species is hygroscopic, meaning that it is subject to the humidity and temperature of its environment. It will lose or gain moisture and consequently shrink or swell depending on the environment. Even protective coatings cannot prevent this movement; they merely retard the process.

When the final product is painted, the solid colored paints and glazes mask the joints on assembled face frames, doors and drawer fronts. When there are changes in the temperature and humidity of the environment, the wood components shrink or swell accordingly, sometimes resulting in the joints becoming visible in the form of small hairline cracks where the components are fitted during the assembly process.

This is a natural occurrence that can be minimized by maintaining a stable environment. The strength and integrity of the door is not compromised by this hairline cracks. Because this is a natural occurrence, Echelon Cabinetry cannot accept responsibility for the inherent properties of wood and wood products, specifically hairline cracks that occur when environmental changes occur.

CUSTOMER ACKNOWLEDGEMENT

We want to make certain you are aware of the natural characteristics of wood and their impact on our cabinets as described above. Please indicate your agreement and acceptance with these natural characteristics by signing below.

Customer Print Name: _____ Date: _____

Customer Signature: _____ Date: _____

Distributor Print Name: _____ Date: _____

Distributor Signature: _____ Date: _____

Order Date: _____

Order Number: _____

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