

# PREMIER

## THE RIGHT CHOICE FOR QUALITY CONSTRUCTION

- 1 FRONT FRAME**  
3/4" thick kiln dried solid hardwood:  
stiles 1-1/2" wide, mulls 3" wide, rails 1-3/4" wide
- 2 END PANELS**  
Nominal 1/2" (12mm) thick, wood based composite panels  
dadoed to receive tops and bottoms. *Optional upgrade available*
- 3 TOP/BOTTOM PANELS**  
Nominal 1/2" (12mm) thick wood based composite panel with  
maple grained or white laminate on exterior and interior surfaces  
for wall cabinets and interior surface for base cabinets.
- 4 HANGING RAILS**  
Wall cabinets have nominal 1/2" (12mm) thick x 2-7/8" high  
multi-ply hardwood plywood hanging rail running full cabinet  
width at top and bottom. Base cabinets have nominal 1/2" (12mm)  
thick x 2-7/8" high wood based composite panel hanging rail running  
full cabinet width at top.
- 5 BACK PANEL**  
Nominal 1/8" (3mm) thick hardboard with maple grained or  
white interior surface.
- 6 SHELVES**  
Nominal 5/8" (15mm) thick wood based composite panel  
with maple grained or white laminate on both faces and  
matching edgeband on facing edge. Shelves are adjustable  
in all standard wall and base cabinets.
- 7 TOE KICK**  
Nominal 1/2" (12mm) thick unfinished wood based composite  
panel captured between end panels. Toe kick is 4" high and  
recessed 3-3/8".
- 8 BASE CORNER BRACES**  
High impact, injection molded plastic.
- 9 DRAWERS**  
Nominal 1/2" (12mm) thick multi-ply hardwood front, back, and  
sides. Drawer bottoms are nominal 1/4" (6mm) thick multi-ply  
hardwood inserted into dado in front, back and sides. All drawer  
parts glued and stapled together. *Optional upgrade available*
- 10 DRAWER GUIDES**  
High-quality epoxy coated steel, Cushion-Tec™, side mounted guides,  
self-adjusting in mounting brackets. Built-in stop, self-closing and  
stay-closed features with a 100 lb. rated load capacity. *Optional  
upgrade available*
- 11 HINGES**  
Heavy-duty, high-quality steel, concealed 6-way adjustable hinge  
with self-closing feature. *Optional upgrades available*



**Echelon.**  
CABINETRY

[EchelonCabinetry.com](http://EchelonCabinetry.com)



Echelon Cabinetry is part of the Kitchen Cabinet Manufacturers Association (KCMA) and the National Kitchen and Bath Association (NKBA). The Premier Construction Series carries the ANSI/KCMA A161.1 quality assurance certification.

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