

# **DECKING INSTALLATION INSTRUCTIONS**









#### IMPORTANT FACTORS FOR A SUCCESSFUL GEODECK INSTALLATION

- Do not install deck boards end-to-end on the main area of your deck.
  - When installing a deck that requires lengths greater than a single board (i.e., over 20'), use our Feature Strip as a divider rather than butting boards end-to-end.
- The amount of open air space under the deck will determine which boards need to be used. Open air space is defined as: the distance from the grade to the TOP of the joists.
  - **24**" or more of open air space: Either Tongue & Groove or Traditional boards can be used.
  - Less than 24" of open air space: Only Traditional boards can be used with at least 3/16" space between boards. <u>DO NOT</u> use Tongue & Groove boards.
- When using the Tongue & Groove boards, leave at least two sides of the under-deck space open for cross ventilation. Two sides of the deck must be open or lattice only.
  - Solid cladding or skirting can be used with decks built with Traditional boards that have at least 3/16" space between them.
- All face fasteners must be located a minimum of <sup>3</sup>/<sub>4</sub>" from the end of the boards.

Failure to follow these instructions may void the GeoDeck warranty.

# GeoDeck<sup>™</sup>

## Important Installation Tips

#### Please read and follow these installation tips for a successful GeoDeck installation

- GeoDeck offers two deck board styles. One is a tongue and groove board that installs in an interlocking manner. The other is a traditional rectangular S4S board which is installed with a space between boards. The GeoDeck tongue and groove board should only be used in applications where there is an open air space of 24" or more between the ground and the top of the deck substructure to assure proper ventilation. GeoDeck traditional rectangular S4S boards can generally be used in any application, including those where the distance to the ground is less than 24". Open lattice skirting may be used. At least 3/16" space must be provided between deck boards to allow for air circulation when installing traditional S4S boards.
- Composite decking will expand and contract as temperatures change. To minimize these effects, attempt to install deck boards when temperatures are as close to 60 degrees as possible. For the most uniform results on hot days, lay the boards out in the shade before installation to minimize the effects of temperature extremes. Also avoid extreme cold temperature installation.
- Proper gapping must be provided throughout the deck installation. A gap of 1/8" should be provided where the deck board meets a wall and a 3/16" gap should be provided where the deck board meets a post or other object. Tongue and groove boards should be gapped a minimum of 1/32" to 1/20" between boards and traditional rectangular S4S boards should have a minimum of 3/16" between boards. Please see the "GeoDeck Installation Instructions" for illustrations.
- Avoid butt joints when installing deck boards in an end-to-end manner on the main area of the deck. A feature strip should be used as a divider to avoid butt joints. A 3/16" space should be allowed between the deck board ends and the feature strip to allow for expansion and contraction. If a GeoDeck perimeter strip is used around the outside of the deck, a 3/16" space should also be provided to allow for expansion and contractions. Please see the "GeoDeck Installation Instructions" for illustrations.
- See "GeoDeck Installation Instructions" for fastener selection recommendations to assure a proper installation. Fastener selection does make a difference.
- All face fasteners must be located a minimum of <sup>3</sup>/<sub>4</sub>" from the ends and edges of the deck boards to avoid damage. Fasteners should be placed near the deck board structural septums.
- Quality framing materials and proper building techniques will help assure a successful project. A slight deck slope of 1/16" per foot away from the house is required. Always use a chalk line to establish a straight line and check straightness as the installation proceeds, especially where joints meet. Always calculate deck width to avoid having to rip a deck board or to have an adequately sized board if a board must be ripped.
- GeoDeck boards should be laid out prior to installation to determine the most pleasing pattern and brush tone visual effect.
- Complete installation and care instructions can be found on our website at www.GreenBayDecking.com.
- **Please call Green Bay Decking at 877-804-0137 for additional information.**

Thank you for using GeoDeck

#### **Deck Components and Specifications**

TRADITIONAL S4S

Lengths: 12', 16', 20'

TONGUE & GROOVE Description: 5/4" x 6"

Lengths: 12', 16', 20'

Description: 6/4" x 8" Height: 1 1/2"

Lengths: 16', 20'

Weight: 2.8 lbs./ft.

\*Classic Weight 1.85 lbs./ft. 2" X 8" COMMERCIAL

Weight: 1.37 lbs./ft.

Height: 1 1/4"

Width: 5 1/2"

Height: 1 1/4"

Width: 5 3/4"

Width: 8"

END CAP\*

Height: 1 1/4"

Width: 5 1/2" Length: 1"

Weight: .2

FASCIA BOARD

Height: 7/16"

Width: 12"

Length: 12'

Weight: 2.5 lbs

Description: 5/4" x 6" S4S

Weight: 1.4 lbs./ft. \*Classic Weight 1.9 lbs./ft.









\*End Caps available for all profiles



#### POST CAP Height: 4" Width: 4"

Weight: .22 lbs. Notes: Standard Post Cap also available in 6" x 6"



#### DECORATIVE POST CAP Height: 4" Width: 4" Weight: .22 lbs.









#### Wid Len We

#### 6" X 6" POST SLEEVE Height: 6.410" Width: 6.410"

Width: 6.410" Length: 12' Weight: 39.5 lbs.

#### POST BASE TRIM

Height: 4" Width: 4" Weight: .20 lbs. Notes: Standard Post Base Trim also available in 6" x 6"

#### DECORATIVE POST BASE TRIM

Height: 4" Width: 4" Weight: .20 lbs.

#### PERIMETER STRIP

Description: 6/4" x 6" Height: 1 1/2" Width: 5 1/2" Length: 12' Weight: 1.6 lbs./ft.

#### FEATURE STRIP

Description: 6/4" x 6" Height: 1 1/2" Width: 5 1/2" Length: 12' Weight: 1.4 lbs./ft.

#### BALUSTERS

Description: 2" x 2" Height: 1 3/4" Width: 1 3/4" Lengths: 32", 38" Weights: 32" 2.3 lbs., 38" 2.6 lb

4" X 4" POST SLEEVE

Height: 4.315" Width: 4.315" Length: 8' Weight: 17.6 lbs.

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#### CLEANING YOUR GEODECK

Your GeoDeck<sup>™</sup> will require occasional light cleaning to keep it looking fresh. Additionally, cleaning may help Tongue & Groove boards to drain properly. A pressure washer may be used with a fan-tip that is guided to move in the direction of the deck grain. Be careful not to damage the boards and follow proper safety precautions.

#### Scratches

Although GeoDeck is durable, care should be taken to avoid scratching. If scratches do appear it may be possible to carefully draw a stainless brush across the scratches in the direction of the grain to remove or reduce the scratches. Always test a small area to assure that the surface texture is not removed.

#### **Removing Stains**

Most stains can be removed with a generalpurpose household cleaner, concentrated dish soap, laundry detergent, degreaser or composite deck cleaner. A plastic bristle brush will make the task easier. Remember that it is usually easier to remove fresh stains.

#### **Removing Microbial Stains**

Microbial stains, such as algae and black mold, will not damage your GeoDeck. Algae and black mold can generally be removed with a pressure washer and plastic bristle scrub brush, and cleaners designed to remove mold and mildew.

Please go to <u>www.GreenBayDecking.com</u> for additional tips.

#### **GENERAL INTRODUCTION**

GeoDeck decking boards come in five profiles:

- Two 5/4" profiles: GeoDeck Traditional (S4S) and Tongue & Groove
  Available in 12', 16' and 20' lengths
- **Two 5/4" Classic profiles:** GeoDeck Classic Traditional (S4S) and GeoDeck Classic Tongue & Groove
  - Available in 12', 16' and 20' lengths
- One 6/4" profile: 2x8 GeoDeck Commercial
  - Available in 16' and 20' lengths

GeoDeck trim boards come in two profiles:

• Feature and Perimeter Strips - Available in 12' lengths

GeoDeck comes in a variety of colors. See www.GreenBayDecking.com for more details.

The complete GeoDeck system includes boards, post sleeves, railings, balusters, end caps, post caps, post base trim, and handrail collars — everything needed to create a great-looking deck.

All GeoDeck boards manufactured by Green Bay Decking have laser identification on the edge of each board, every 4 feet. This identification includes the manufacturer's name, the date the product was manufactured, and the ICC report number - ESR 1369.

Since GeoDeck is made from a combination of reclaimed paper by-product, rice hulls (a rapidly renewable resource), and other high-quality materials, its properties differ from those of wood products. Therefore, GeoDeck has different handling and installation requirements which need to be taken into consideration during the planning of your deck installation. The following illustrated instructions have been provided to help you understand and take advantage of these differences with appropriate installation techniques. Following these instructions along with good building practices will deliver the highest quality installation. Failure to follow these instructions and the instructions outlined in ICC-ES ESR-1369 may void the GeoDeck warranty.

#### Local Building Codes

Installation shall follow all local codes and good construction practices when designing and installing the deck sub-structure. Most municipal building codes have specific deck construction requirements. Failure to follow local building codes, including filing plans and scheduling inspections with the municipal building inspector, may result in costly post-construction modifications. Excellent deck construction books can be purchased at your lumberyard or book store. In addition to local codes, be sure to follow the instructions in this manual that specifically pertain to GeoDeck products. Failure to do so may void your GeoDeck warranty.

#### **Tools Needed**

Typical woodworking tools are required. No predrill or special drill bits required. Can be installed using the approved fasteners on page 9.

#### SCHEDULING YOUR PROJECT

#### Unloading, Storage, and Handling GeoDeck

GeoDeck boards shall be stored on a dry, flat surface with support every 48 inches. Do not stack GeoDeck more than four skids high. Cutting and drilling of GeoDeck does not produce respirable dust. However, it is good practice to always wear protective equipment such as safety glasses and hearing protection when operating power equipment.



#### **Expansion and Contraction**

Every material expands and contracts with temperature changes, and composite decking is no exception. Avoid potential problems by allowing time for proper acclimation of GeoDeck to local temperatures. **Expansion and contraction is not a product defect and not covered under the GeoDeck warranty.** 

It is best to mark, cut, and install boards when they are all at roughly the same temperature.

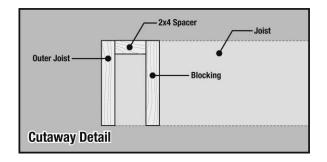
It is recommended that all boards be kept as cool as possible by keeping them out of direct sunlight. Boards that have spent several hours in the sun will have expanded more than those kept in the shade, and consequently will contract more when they cool down. If possible, install GeoDeck during the coolest part of the day. Although the ideal temperature for installation is 60 degrees Fahrenheit, this is not always possible. However, there are steps that can be taken to help reduce the effects of expansion and contraction such as storing boards in the shade and making final cuts after boards have cooled.

#### SUB-STRUCTURE FRAMING

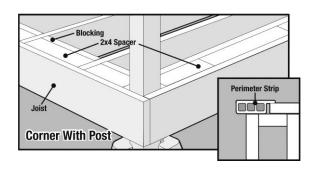
#### **Installing Feature & Perimeter Strips**

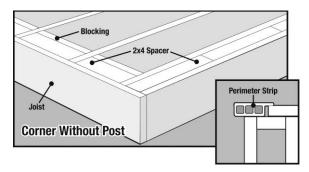
Layout your deck using current framing techniques outlined in the International Residential Code (IRC), as well as local code requirements.

In addition to standard framing practices, additional blocking is required as outlined in this section. The cutaway detail graphic shows the joist, 2x4 spacer, and blocking border. This framing leaves the GeoDeck<sup>™</sup> Deck Boards, Perimeter Strips and Feature Strips with a solid support.

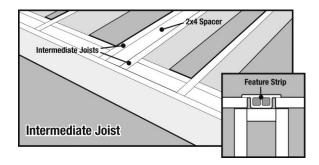


The following two illustrations show how to complete a corner with and without a post using the same framing techniques.



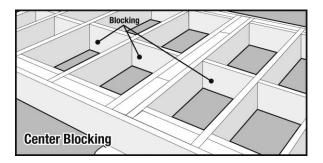


The intermediate joist is the framing necessary for Feature Strips.



#### Blocking

Center blocking ties the joist together to complete the framing. It will keep joists from twisting and bowing and keep the deck square. Blocking should be installed every 6' along joist, or if less than 12', mid-span.



#### **Joist Spacing**

GeoDeck Traditional (S4S) and GeoDeck T&G deck boards should be installed on joists spaced no more than 16" on center for perpendicular or diagonal installation.

When installing GeoDeck Classic Traditional (S4S) or GeoDeck Classic T&G deck boards should be installed on joists spaced no more than 24" on center. If applying deck boards diagonally across joists, the joist spacing should be reduced by 4".

Be certain that the joist system is properly squared and secured with center blocking.

#### Stair Tread

For stair tread GeoDeck Traditional (S4S) and GeoDeck T&G deck boards should be installed on joists spaced no more than 12" on center.

When installing stair tread using GeoDeck Classic Traditional (S4S) or GeoDeck Classic T&G deck boards should be installed on joists spaced no more than 16" on center.

#### Under Deck – Open Air Space

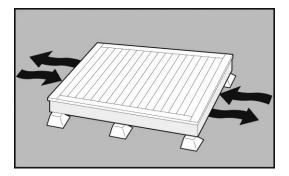
The open air space that is available under the deck will determine which deck boards should be used. Open air space is defined as: The distance from the grade to the TOP of the joists.

- **24**" or more of open air space: Either Tongue & Groove or Traditional boards may be used.
- Less than 24" of open air space: Only Traditional boards shall be used with at least 3/16" space between boards.
  DO NOT use Tongue & Groove boards.

#### **Cross Ventilation**

When using the Tongue & Groove boards, a minimum of two sides of the under-deck space must be open for cross ventilation. In addition, the underside of the deck shall not be enclosed with solid cladding or skirting. Open lattice may be used.

Solid cladding or skirting may be installed on decks built with Traditional deck boards that have at least 3/16" space between them.



#### **Deck Drainage**

Slope the deck slightly (1/16" per foot) away from the house for water run-off, particularly for Tongue & Groove boards. Proper flashing of the ledger board is essential. Be certain that water drains from the deck and does not leave standing pools.

#### Water Drainage Systems

Water drainage systems such as an EPDM type membrane or a commercially available under deck drainage system, may be used with the Traditional board assuming that the boards are properly spaced. **Do not use Tongue & Groove boards with any water drainage system.** 

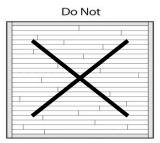
The Traditional board shall be installed with at least 3/16" space between board edges. This will ensure adequate water drainage and proper ventilation.

#### **GENERAL GUIDELINES**

#### **Board Layout**

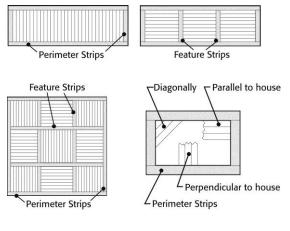
# Do not butt deck boards end-to-end on the main area of your deck:

When installing a deck that requires lengths greater than a single board (i.e., over 20'), use our Feature Strip as a divider rather than butting boards end-to-end.



#### Butting Perimeter or Feature Strips:

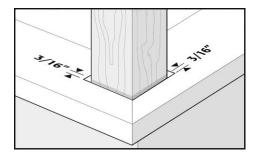
Perimeter Strips will most likely need to be butted to "picture frame" the outer edges of the deck. If the deck has a rail system, it is recommended you butt the Perimeter Strips at the post.



**Board Spacing** 

Always leave a **1/8**" **space** at the point where a deck board meets the wall of a dwelling, for air circulation and to prevent water accumulation. Siding or moulding can later conceal this gap.

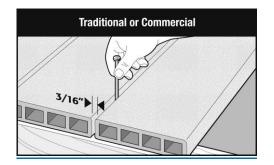
Allow a **3/16" spacing gap** between the deck board and the wood newel post. The post sleeve and post base trim will cover the gap when placed over the wood newel post.



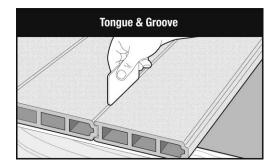
#### **Board Gapping**

Keep the decking installation square as you proceed. Check for square every few boards and adjust the board-to-board gap as necessary to compensate. Maintain a minimum board-to-board gap to assure proper drainage of rain and snow melt.

When installing Traditional (S4S) boards always use a spacing guide to ensure a minimum of 3/16" of space between boards.



When installing Tongue & Groove boards always use a spacing guide to ensure a minimum of ~1/32" of space between boards. Spacing of 1/20" will better assure that expansion conditions will not cause damage. An installation that is too tight will restrict water run-off and may cause buckling, damaging the board and voiding the warranty.



#### Fasteners

Avoid fastening within <sup>3</sup>/<sub>4</sub>" from the ends of the boards to prevent cracking.

See www.GreenBayDecking.com for specific fastener recommendations.

**Applies to all board types:** If the look of visible fasteners is not wanted, consider using either a hidden fastener system, GeoDeck Tongue & Groove Boards, or splitless ring shank siding nails that match GeoDeck colors.

A pneumatic nail gun *with an adjustable tip*, such as a siding/fencing nailer, greatly speeds installation. Adjust the air pressure to ensure consistent pressure for proper nail penetration. Check for correct pressure by testing the nail gun with the chosen fastener on a scrap board.

#### GeoDeck Traditional (S4S) Decking:

Use #7, #8 or #9 stainless or coated "trim head" screws 2-1/4" (or longer), or 8d 2-1/2" (or longer) stainless or coated ring shank "siding" nails.

Apply a minimum of two fasteners on every joist, and three at the ends of each board.

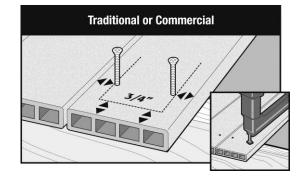
If hand nailing, a 2-1/2" 8d small head stainless steel ring shank nail provides superior holding with minimal fastener exposure.

If using a Feature Strip, allow the ends that will butt the Feature Strip to run long and overlap the opening where the Feature Strip will be installed. These ends will be trimmed to length later. (See Feature & Perimeter Strip Installation on page 12.)

#### 2x8 GeoDeck Commercial Decking:

Use #10 stainless or coated "trim head" screws at least 3" long, or 10d 3" (or longer) stainless or coated ring shank "siding" nails.

Apply a minimum of three fasteners on every joist.



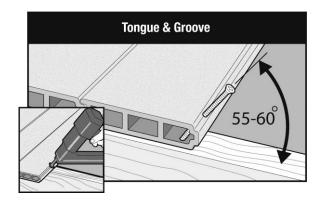
#### GeoDeck Tongue & Groove Decking:

Use #7, #8 or #9 stainless or coated "trim head" screws 2-1/4" (or longer), or 8d 2-1/2" (or longer) stainless or coated ring shank "siding" nails.

Apply one fastener on every joist. It is also recommended to apply two fasteners through the face at the end of each board.

Fasteners should be driven through the tongue at a 55° to 60° angle to the horizontal, through the tongue-to-shoulder junction, and into the joist below. Be careful to avoid forcing Tongue & Groove boards together, particularly when using screws.

Hand fit the boards only, using a credit card or an item of similar thickness (~1/32") as a minimum spacing guide. An installation that is too tight will restrict water run-off and may cause buckling.



#### **Perimeter Strips and Feature Strips:**

Use #7, #8 or #9 3" (or longer) stainless or coated "trim head" screws, or 8d 3" (or longer) stainless or coated ring shank "siding" nails.

Apply the fasteners through the 5/4" hollow portion of the board. **Do not fasten through the flat edge that overlaps the deck boards.** 

Apply 2 fasteners every 16 to 24 inches. Avoid fastening within 3/4" from the ends of the boards. Trim head screws can be driven just below the surface of the board and hidden by using a hammer to gently tap the decking material over the screw head.

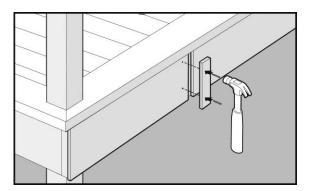
#### Fascia:

Use a minimum of three fasteners every 12". Use a minimum of two fasteners every 12" if the Fascia has been ripped down to 6" or less in width.

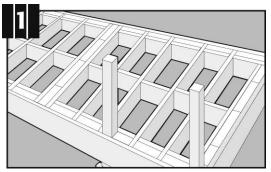
The same fasteners used on the deck may be used on the Fascia.

Use corner moulding when two Fascia boards meet at an angle. Corner moulding can be fashioned from other GeoDeck stock board pieces.

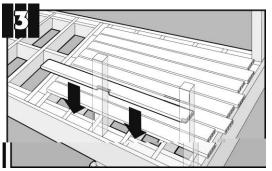
To join two or more pieces of the Fascia board, butt the boards with a 1/8" to 3/16" gap and cover the gap with a 1" to 2" piece of trim nailed vertically. This allows the board to slide behind and conceal any contraction and expansion.



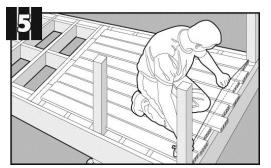
#### PARALLEL OR PERPENDICULAR DECKING INSTALLATION



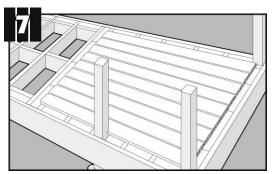
Start decking. Leave 1/8" between house; cover later with siding or moulding



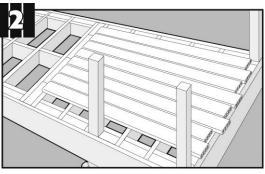
Mark and cut boards next to posts or house to actual length before attaching. The skill saw will not cut up to these areas.



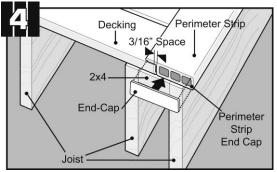
Snap a chalk line to indicate final cut length. Recommend using white or blue chalk.



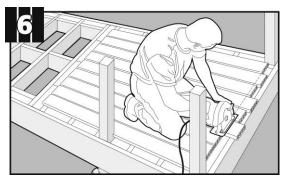
Install Feature and Perimeter Strips when all decking is complete.



Install boards with extra to be trimmed later.

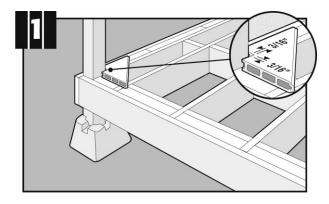


Boards should overlap joist (allowing 3/16" for expansion / contraction) where Perimeter Strips and Feature Strips will be added.

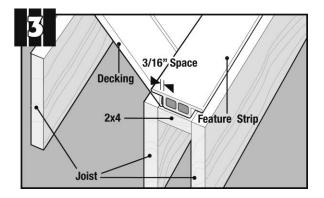


Cut off excess

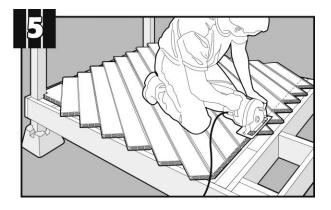
#### **DIAGONAL DECKING INSTALLATION**



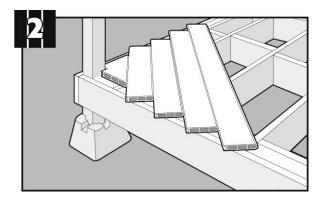
Cut corner piece and attach for guide. Always fasten  $\frac{3}{4}$  from edge of board.



Boards should overlap joist (allowing 3/16" for expansion / contraction) where Perimeter Strips will be added.



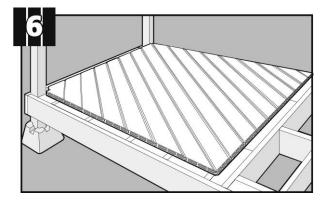
Cut off excess.



Cut and attach boards as you go. Trim excess *after* all boards are attached.

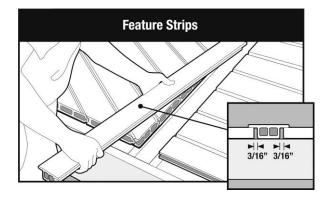


Snap a chalk line on all edges to indicate final cut length.

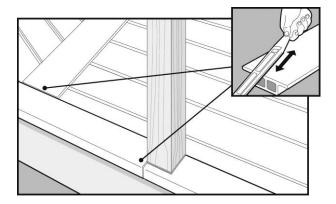


Install Feature and Perimeter Strips when all decking is complete.

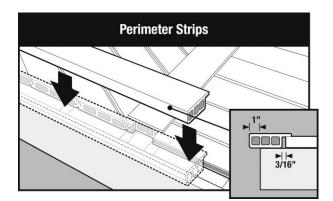
#### FEATURE STRIP, PERIMETER STRIP & FASCIA BOARD INSTALLATION



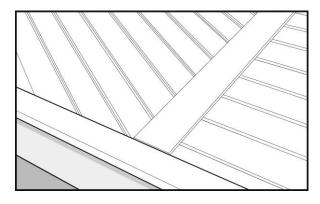
Feature Strips are placed between decking joints.



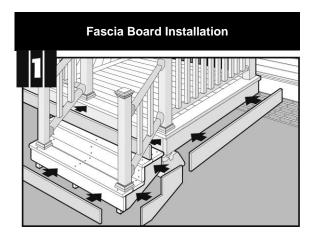
File or route edges when butt joints are unavoidable. To minimize the appearance of expansion and contraction, always butt Perimeter Strips at a post. The joint will be less visible when behind a post and covered with base trim.



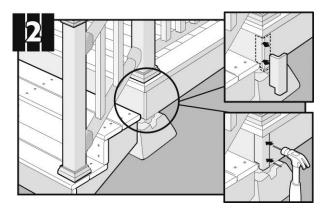
Perimeter Strips are placed around outer edge of decking. Allow for a maximum overhang of 1".



Completed deck after all Feature and Perimeter Strips have been installed.



Measure areas to be covered with Fascia. Cut and attach with three fasteners every 12" using same fasteners used for decking. If the Fascia is 6" wide or less, two fasteners every 12" should be used.



Baluster or post sleeve material can be used to cover corners. Attach with brads on one side only to allow for expansion and contraction.

# GeoDeck<sup>™</sup> 25 Year Limited Warranty

Congratulations! As a GeoDeck<sup>™</sup> owner, you have made a wise investment and you are protected by our twenty-five year limited warranty, which provides coverage against:

- Splintering and Splitting
- Rot and Decay Damage
- Termite Damage

Green Bay Decking, LLC (hereinafter "Manufacturer") warrants that its GeoDeck products are manufactured from recovered cellulose and plastic, and will not split or splinter, suffer structural damage from termites, rot, mildew, fungal decay, or mold for a period of 25 years from the time of shipment to customer when properly installed and maintained. Mildew or mold may form on the surface of your deck as a result of air pollution and environmental debris. Such surface contamination will not harm your deck and can be removed by occasional cleaning with mild household cleaners or commercial deck cleaning products using a nylon brush or a power washer equipped with a fan tipped wand. GeoDeck is designed to resist the effects of exposure to the sun and environmental elements and will provide many years of excellent service. However, like all materials, GeoDeck will be subject to color change when exposed to the sun's ultraviolet rays.

MANUFACTURER'S LIABILITY UNDER THIS WARRANTY IS LIMITED SOLELY TO REPLACEMENT OF DEFECTIVE GEODECK PRODUCTS OR REFUND, WITH THE FIRST 10 YEARS NON-PRORATED AND THE FOLLOWING 15 YEARS ON A STRAIGHT-LINE DEPRECIATING BASIS, AT MANUFACTURER'S OPTION. Purchaser's sole and exclusive remedy for any claim whatsoever, whether in contract, warranty, tort or strict liability, arising out of the use, storage or possession of GeoDeck products, including without limitation any claim that GeoDeck products failed to perform as warranted, shall be replacement with substituted GeoDeck products or completely refunded in the first 10 years, with the following 15 years based on a straight-line depreciating basis, at Manufacturer's option. To obtain replacement or refund, the original owner must submit its claim together with this warranty certificate, the original purchase invoice indicating the date of purchase, pictures of the defective GeoDeck products, and a detailed written description to Green Bay Decking, LLC. 1518 South Broadway, Green Bay, WI 54304. This new 25 Year Limited Warranty applies only to GeoDeck products purchased on or after January 01, 2013.

THE WARRANTY SHALL NOT APPLY TO GEODECK PRODUCTS THAT HAVE NOT BEEN INSTALLED IN ACCORDANCE WITH MANUFACTURER'S AND ICC GUIDELINES (REPORT NO. ESR-1369, DATED MAY 1, 2012 or later). "Installation Instructions" can be found at www.GreenBayDecking.com. This warranty shall not cover defects due to (i) natural disasters, including fire, smoke, water, earthquake, lightning or static electricity; (ii) causes external to the GeoDeck product such as, but not limited to, weather; (iii) the neglect, abuse, misuse (including faulty installation, repair or maintenance by other than Manufacturer), improper storage of the GeoDeck product or other failure to comply with the instructions set forth in the documentation and/or manual accompanying GeoDeck product; (iv) a modification of the GeoDeck product not provided by the Manufacturer; (v) a malfunction of any product not provided by Manufacturer with which the GeoDeck product is used or combined; (vi) use, modification or other treatment of the GeoDeck product in a manner for which it was not designed or intended; (vii) defects in articles purchased by Manufacturer and resold by it without alteration and effects in materials purchased by Manufacturer which cannot be discovered by warranty factory inspection; (viii) placement under or subjection to abnormal use conditions; (ix) normal wear and tear; or (x) expansion and contraction. This warranty does not cover product defects on installed decks that were apparent at or prior to installation.

MANUFACTURER'S WARRANTY SHALL APPLY ONLY TO GEODECK PRODUCTS. IN NO EVENT SHALL MANUFACTURER BE LIABLE FOR LABOR OR OTHER EXPENSES INCURRED BY THE PURCHASER, OR SPECIAL, INCIDENTAL, EXEMPLARY OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER. MANUFACTURER'S LIABILITY ARISING OUT OF THE MANUFACTURE, SALE OR SUPPLY OF THE GEODECK PRODUCTS OR THEIR USE, WHETHER BASED UPON WARRANTY, CONTRACT, TORT, OR OTHERWISE, SHALL NOT EXCEED THE ACTUAL PURCHASE PRICE PAID BY THE PURCHASER FOR THE GEODECK PRODUCTS.

Purchaser acknowledges that the GeoDeck products are not structural lumber and therefore may not be used as such. PURCHASER IS SOLELY RESPONSIBLE FOR DETERMINING THE SUITABILITY FOR USE OR APPLICATION OF ANY GEODECK PRODUCT, OR WHETHER GEODECK PRODUCTS MEET REQUIREMENTS OF APPLICABLE BUILDING CODES OR SAFETY CODES FOR SPECIFIC APPLICATIONS.

No person or entity is authorized by Manufacturer to make and Manufacturer shall not be bound by any statement of representation as to the performance of GeoDeck products other than what is contained in this warranty. This warranty shall not be amended or altered except in written instrument signed by Manufacturer and Purchaser.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ANY OTHER WARRANTIES WITH RESPECT TO GEODECK PRODUCTS, EXPRESSED OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OR MERCHANTABILITY, FITNESS FOR A PARTICULAR PURCHASE OR NON-INFRINGEMENT. Laws from time to time in force in certain jurisdictions may imply warranties that cannot be excluded or can only be excluded to limited extent. This warranty shall be read and construed subject to any such statutory provisions. This warranty gives you specific legal rights. You may have other rights, which vary from state to state. To activate the warranty, please fill out and send the warranty card within 30 days of purchase.

This warranty certificate was issued on \_\_\_\_\_

Effective January 01, 2014



#### **Product Features**

Resistance to Decay and Mold Strength & Durability Less Maintenance Eco-Friendly Easy To Install 25 Year Limited Warranty

#### **For The Pros**

Unique Tongue & Groove board requires no hidden fastener system

GeoDeck Traditional S4S and T&G boards are ICC rated for 16" on center

GeoDeck Classic Traditional S4S and T&G boards are ICC rated for 24" on center

2x8 GeoDeck Commercial boards are ICC rated for 28" on center

Boards can be used for any decking styles including diagonal, octagon and herringbone patterns

For the most up-to-date installation instructions, please visit www.GreenBayDecking.com



1518 South Broadway Green Bay, WI 54304 (877) 804-0137